

Excel Autobody Products™

# TRIM BLACK

SATIN

## TECHNICAL DATA SHEET & PROCESS GUIDE

**Restores original appearance to body panels, under hood, chassis and wheels.**

- Suitable for use over existing paint surfaces
- Replicates factory look on aluminum and plastic trim panels
- High gloss, satin, matte or metallic finish
- Excellent pigment density, essentially single coat coverage
- Apply direct to TPO, EDPM, and polypropylene without adhesion promotor

## TECHNICAL DATA AND APPLICATION GUIDE

### Substrates

- Prepared OEM painted surfaces
- TPO, EDPM, polypropylene
- Lightly abraded E coat

### Tools Required

- Degreaser
- 400-600 Grit Sandpaper

### Substrate Preparation

For best results, ensure the surface is thoroughly cleaned, degreased, dried and dust free. Sand primed surfaces wet or dry with 400-600 grit sandpaper, degrease and dry.

### Mixing

Shake the aerosol can for at least 2 minutes before use.

### Coats

1 - 2 coats at a distance of approx. 6 - 10 inches from the surface.

Build 15μ / 0.6 MIL

\*Theoretical Coverage approx. ft<sup>2</sup>/CAN 48.4

\*Theoretical Coverage per unit assuming 100% transfer efficiency and giving the dry film thickness between indicated values.\*

### Flash-off / min @ 68°F

Between coats 3 - 5 mins

### Drying Times

Dust free @ 68°F / min 20 - 30 minutes

### Shelf Life

2 years subject to proper storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry well ventilated area and away from direct sunlight and frost. To maximize the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use to clear the nozzle. If the nozzle becomes blocked, remove it from the can and soak it in gentle thinners.

Recommended Storage Temperature 41°F - 77°F

Recommended Application Temperature 68°F

### IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

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