

Flat / Eggshell /Semi-gloss Clear coat

DESCRIPTION:

This matte clearcoat is a 2 component acrylic urethane coating. It mixes in different ratios to achieve different gloss levels.

FEATURES:

- ☺ Even Finish
- ☺ Excellent leveling
- ☺ Excellent adhesion
- ☺ Excellent chemical resistance
- ☺ Flexible
- ☺ Long-term durability

COMPATIBLE SURFACES:

Rigid plastics
Basecoat systems
OEM finishes

INSTRUCTIONS:

Make sure product is at room temperature 72°F (22.2°C) before mixing

GUN SETUP:

Conventional Gravity	1.3mm -1.4mm	40-45 psi @ gun
Siphon	1.3mm -1.4mm	40-45 psi @ gun
HVLP gravity	1.3mm -1.4mm	8-10 psi @ gun

**Fluid Adjustment for 1.3 mm nozzle—turn out 3 full turns*

**Fluid Adjustment for 1.4 mm nozzle---turn out 2 ½ turns*

PREPARATION:

Surface should be cleaned of all grease, oil, dirt, rust, etc before applying. Wash area with soap and warm water. Thoroughly clean area with **Excel 901, Excel 62 Cleaner or Excel 905 Waterbased Cleaner . Excel 905 Waterborne Cleaner** must be used where VOC restrictions apply.

If applying on top of basecoat, prep surface according to basecoat manufacturers recommendations.

If applying on top of previously clear coated surface or solid colors prep with 400 – 600 grit paper.

MIXING:

Shake well before mixing.

Mix 6 parts Clearcoat to 1 part Activator to achieve a flat finish.

Mix 5 parts Clearcoat to 1 part Activator to achieve an eggshell finish.

Mix 4 parts Clearcoat to 1 part Activator to achieve a semi-gloss finish.

NOTE: For hot temperatures, larger jobs or just for added flow, add 5 – 10% Slow or Extra-Slow urethane grade reducer

Special Very High temp (100° and up or very large jobs @ 95° plus Weather Note:

For spray temperatures over 100°F (37.8°C) add 1 oz. of Urethane Retarder per sprayable quart of Clearcoat to improve flow, leveling and through cure.

APPLICATION:

1. Apply 1 full wet coat followed by 1 medium coat. Allow 5-10 minutes flash time between coats.