

Excel Speed Clearcoat 810

Surface Preparation

Mask all adjacent areas to prevent overspray problems. Allow basecoat sufficient dry times. Over OEM use a gray scuff pad.

Mixing Ratio

Mix the components in the order and ratio indicated

3 : 1

Mixing Ratio

Excel Speed Clearcoat	3 Parts
Activator (811/812/813/814)	1 Part
Reducer (161/162/163)	10%
Mixed VOC Ready to Spray	3.5 lb/gal

Pot Life

Pot Life of activated clear is approximately 1 1/2 hours at 70° F mixed

Basecoats

Various basecoat color systems. Be sure to allow correct flash times for best results.

Gun Set-Up

1.3mm-1.5mm for conventional and HVLP guns.
50-60 psi at the gun for Conventional guns.
Use mfr. recommended pressure with HVLP.

Application & Dry Times

Apply color as per manufactures instructions. Mix 810 according to mixing instructions. Apply 2 wet coats with 5 minutes flash between coats. Can be baked at 120° F for 10 minutes. DO NOT WAX FOR 120 DAYS! Air dry times are; Flash between coats 5 minutes. 2-5 minutes for Dust Free. 1.5-2 hours for time to handle (assemble). After cool down it is ok to polish. 1 hour for Time to Stripe. 45 minutes for Delivery Time. Allow 24 before you Decal.

Clean Up

Clean equipment immediately after use with Excel Urethane Grade reducer or Excel 99/100 Virgin Lacquer Thinner. Do not leave activated material in the spray gun longer than 3 hours.

Safety & Handling

Read all directions and warnings before using this product.

