



## 75001 / 75004 Black Toner

### DESCRIPTION:

**Black Toner** is a direct replacement for PPG DMD 1683 Black Base which is also used as the black tint for DBC and DBU basecoat systems. **Black Toner** is available in quarts and gallons.

### FEATURES:

#### INSTRUCTIONS:

Agitate thoroughly before use. Use according to paint manufacturers' mixing recommendations. Reseal after each use. **Black Toner** should be placed on a mixing machine.

#### APPLICATION:

Apply product according to paint manufacturers' recommendations.

#### V.O.C.

Regulatory:

6.2 lbs/gal. (743 g/l)

Actual

6.2 lbs/gal (743 g/l)

**Black Toner** reduces 1:1 (100%) with the Urethane Grade reducers.

**Fast Urethane Reducer**

**Medium Urethane Reducer**

**Slow Urethane Reducer**

**X-Slow Urethane Reducer**

### Technical Data Information

Flash Time between coats	5 minutes
Dust Free Time	5 minutes
Tack Free Time	5 minutes
Spray to coverage	2-3 coats
Dry to sand time (air dry)	10-15 minutes
Time to recoat with basecoat	10-15 minutes
Time to topcoat with clearcoat	25-30 minutes
Gun Set-up	1.3mm-1.4mm fluid tip
Air Pressure @ Gun	40-45 psi

### Part Numbers

**75001 Black Toner** -gallon 4 per case)

**75004 Black Toner** -quart (6 per case)

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